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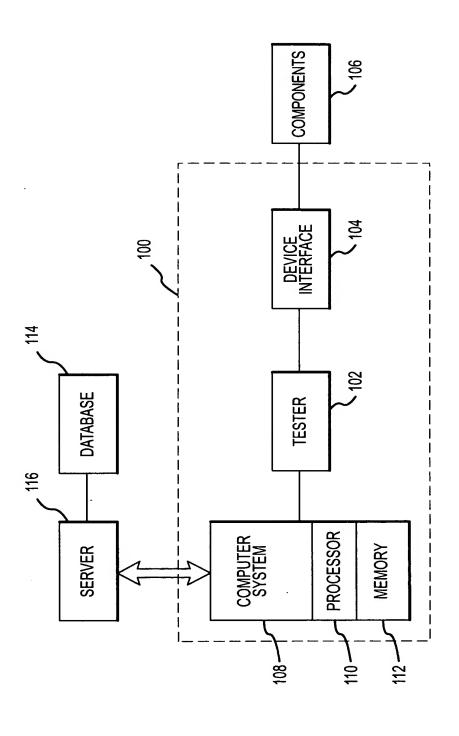
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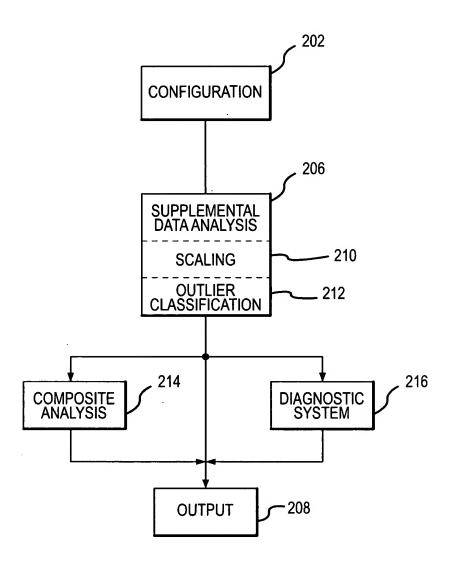


FIG.2

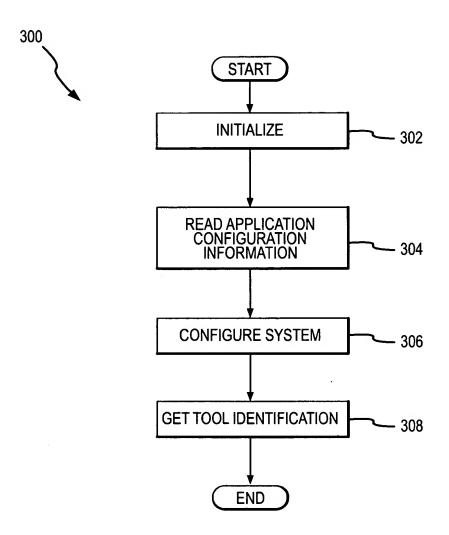


FIG.3

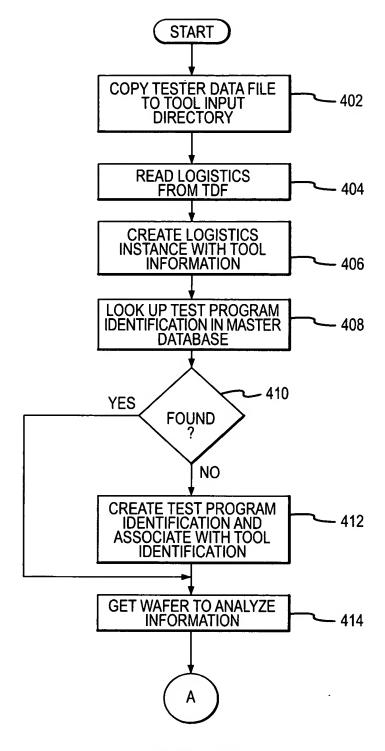
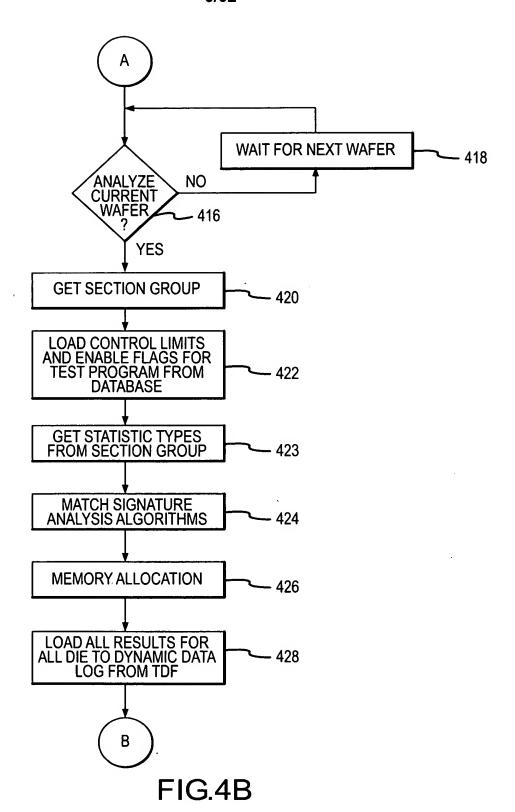


FIG.4A



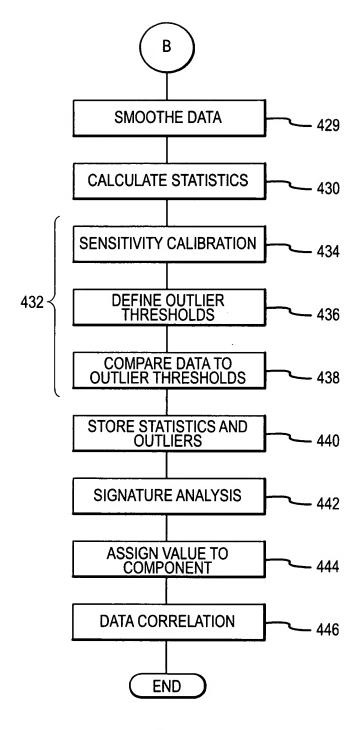


FIG.4C

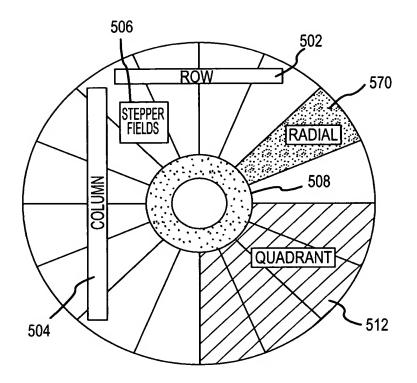


FIG.5

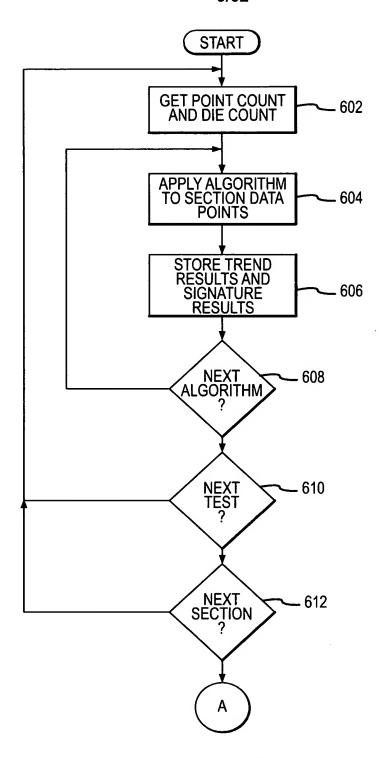


FIG.6A

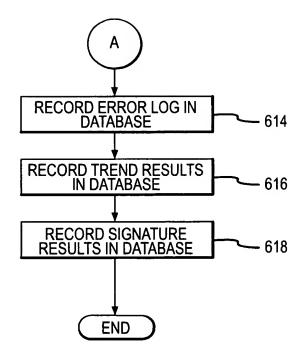


FIG.6B

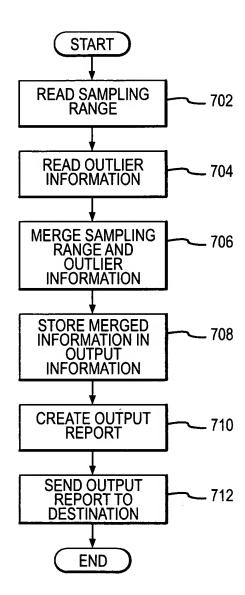


FIG.7

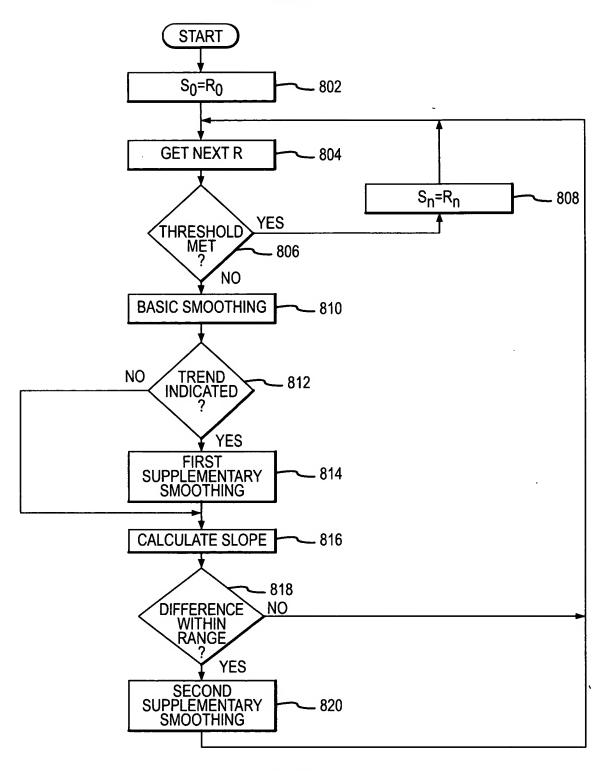
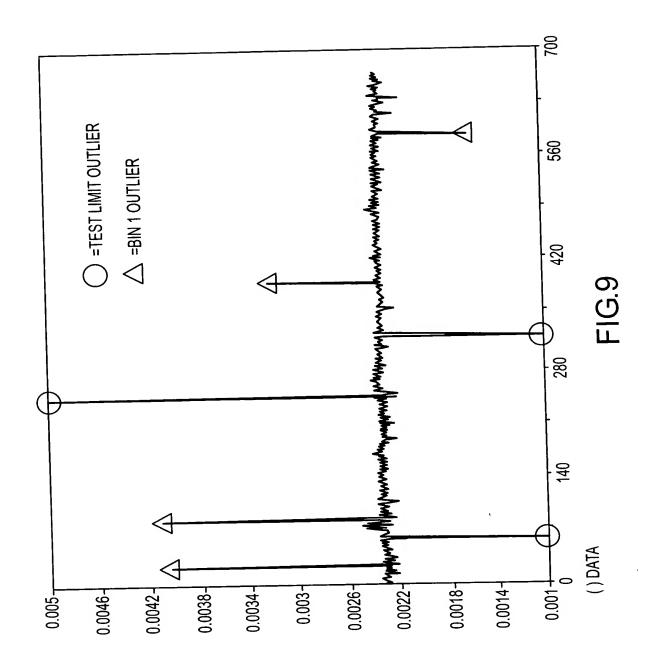


FIG.8



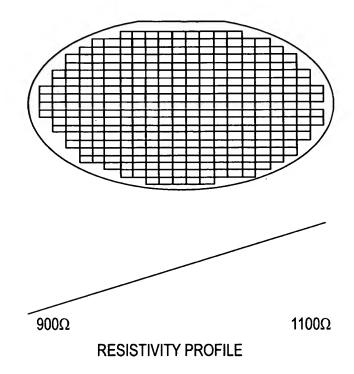


FIG.10

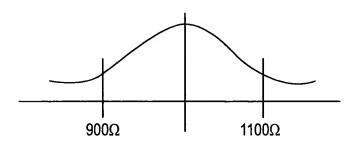
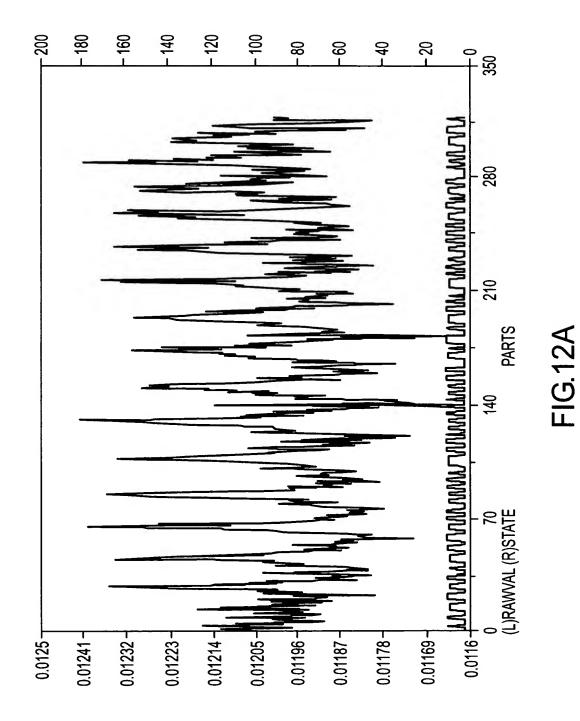
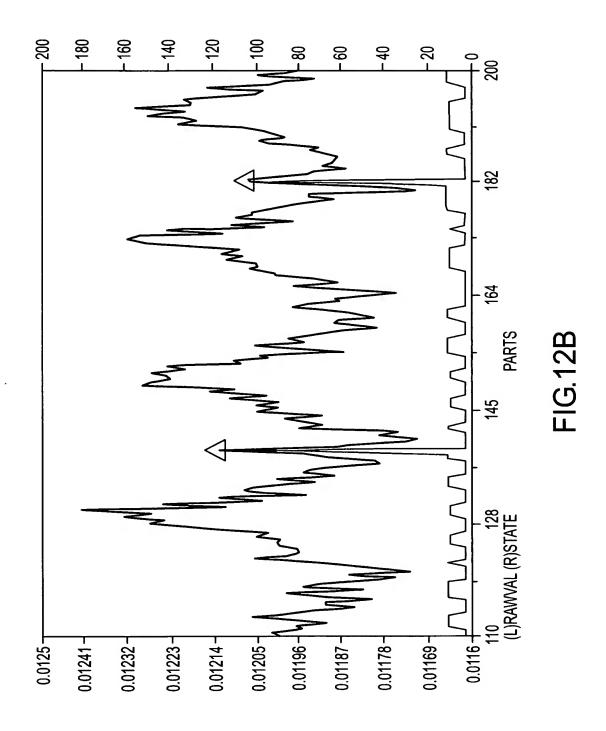


FIG.11





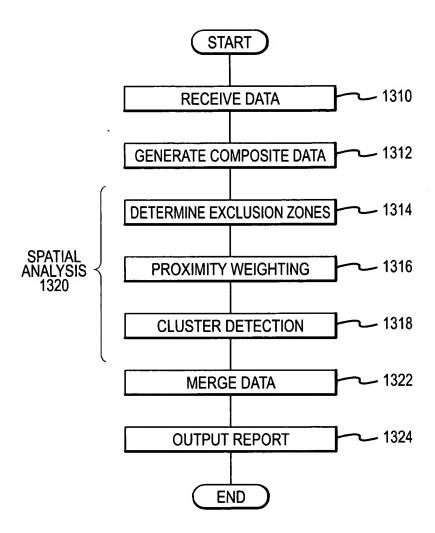
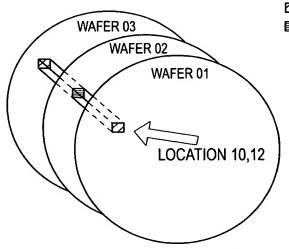


FIG.13

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DEVICES WITH VALUE OF 5
DEVICES WITH VALUE OF 10

EXAMPLE:

FOR THE LOCATION 10,12 A VARIABLE WITH THE DEFINITION OF FIVE WOULD HAVE A VALUE OF TWO AND A VARIABLE WITH A DEFINITION OF TEN WOULD HAVE VALUE OF ONE.

NOW, ASSUME THAT THE USER HAS A FORMULA OF X>1 AND ALSO ASSUME THAT X IS A VARIABLE WITH A DEFINITION VALUE OF FIVE ACCORDING TO THE DATA, X WOULD HAVE A VALUE OF 2 (AS WE SAW ABOVE) AND THE FORMULA WOULD EQUATE AS TRUE. SINCE THE FORMULA RESULTED IN A TRUE VALUE, IT WOULD BE INCLUDED IN THE COMPOSITE MAP.

FIG.14

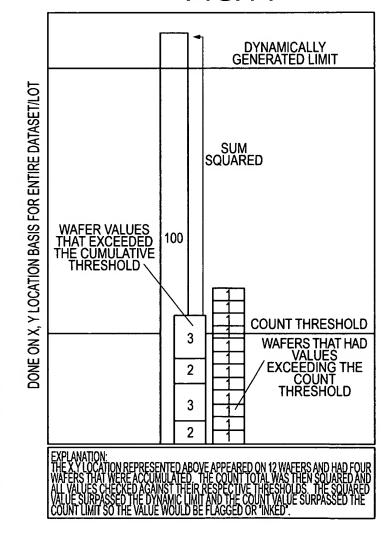


FIG.15C

CUMULATIVE SQUARED METHOD

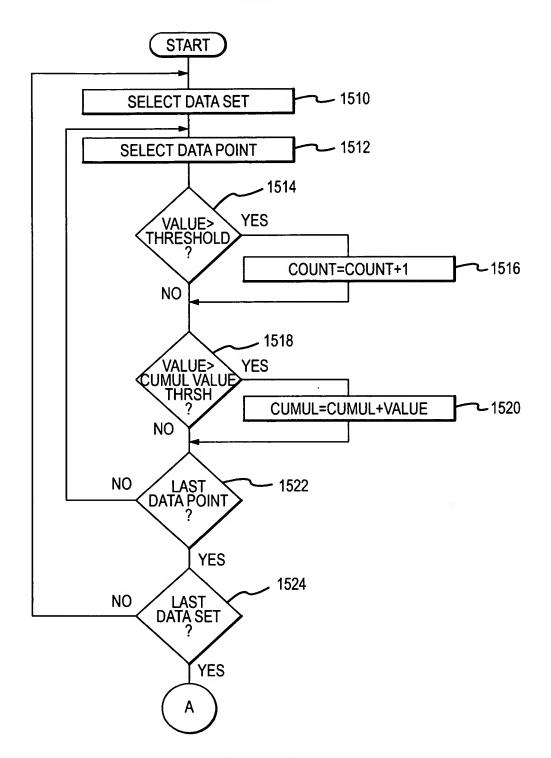


FIG.15A

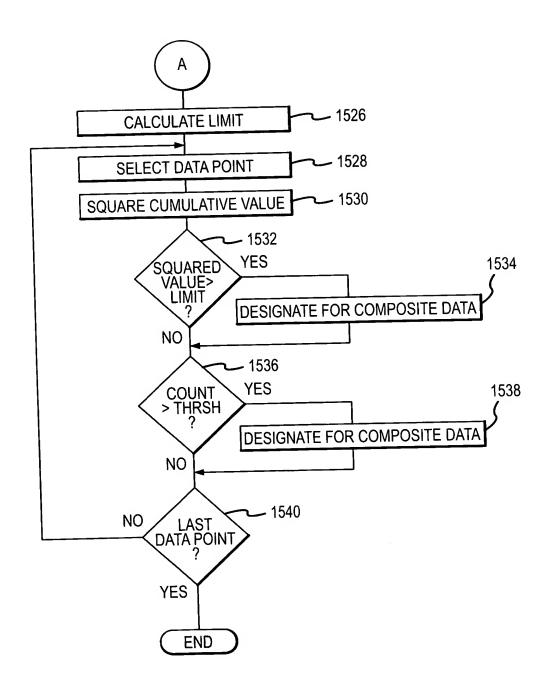
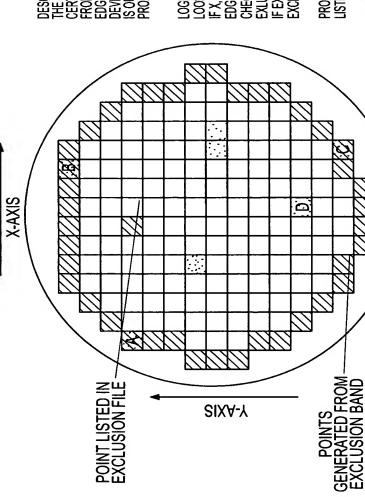


FIG.15B



DESCRIPTION
THE EXCLUSION ZONE FUNCTION IS DESIGNED EXCLUDE
CERTAIN DEVICES BASED ON SPECIFIC X, Y LOCATIONS READ
FROM A FILE OR DEVICES WITHIN A CERTAIN DISTANCE OF THE
EDGE OF THE DATASET THAT MEET A SPECIFIED CRITERIA.
DEVICES ARE EXCLUDED BY SETTING THEM TO A VALUE WHICH
IS OUT OF THE RANGE OF SUBSEQUENT PROCESSES SUCH AS
PROXIMITY WEIGHTING.

LOOP THROUGH EACH X, Y LOCATION

IF X, Y LOCATION IS WITHIN EXCLUSION_RANGE OF THE

EDGE OF THE DATA SET THEN

CHECK IS X,Y LOCATION VALUE (BIN) MEETS

EXLUSION CRITERIA

IF EXCLUSION CRITERIA IS MET, SET X, Y LOCATION TO

EXCLUSION_INK_VALUE

PROCESS EXCLUSION FILE AND SET ALL X, Y LOCATIONS LISTED IN FILE TO EXCLUSION INK VALUE

EXAMPLES
DEVICE A WOULD BE EXCLUDED
DEVICE B WOULD BE EXCLUDED
DEVICE C WOULD BE EXCLUDED
DEVICE D WOULD BE INCLUDED

Parameters Exclusion Range=1 Exclusion ink value=1 Exclusion criteria="600d bins=0" Exclusion file="d;step2mm?"exclude"

🔝 =DEVICES THAT MET DEFINED CRITERIA, GOOD_BINS=0

□ =DEVICES CONSIDERED FOR EXCLUSION

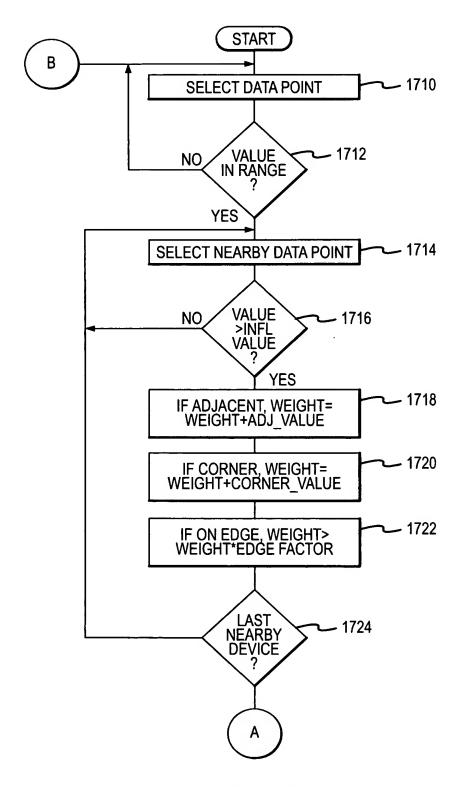


FIG.17A

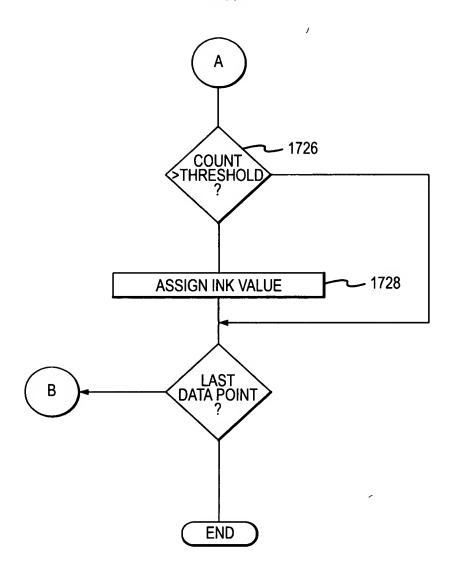
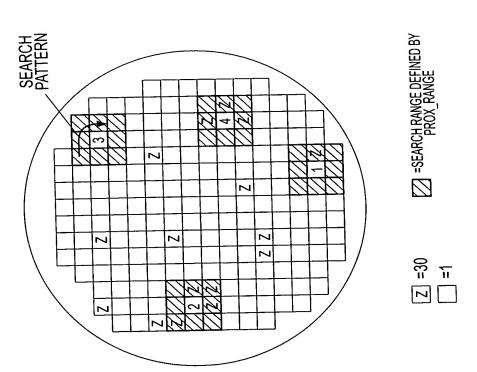


FIG.17B



PROXIMITY WEIGHTING REVIEWS ALL DATA POINTS IN A DATA SET ARRANGED IN X, Y FASHION AND ANALYZES THE POINTS THAT SET END WALUES WITHIN A SPECIFIED RANGE. ANALYZES THE POINTS, CONSISTS OF SEARCHING AN AREA, RADIUS OF SPECIFIED UNITS, AROUND EACH DEVICE AND LOOKING FOR DEVICES THAT ARE ABOVE A SAID THRESHOLD. IF A DEVICE IS FOLIND THAT HAS A VALUE ABOVE A SAID THRESHOLD. THEN IT EITHER LENDS A SPECIFIED WEIGHT TO THE DEVICE BEING ANALYZED. WEIGHT DEPRICE BEING ANALYZED. WEIGHT DEVICE BEING GHECKALL DEVICES IN THE SPECIFIED SEARCH RANGE (SEE LEGEND)

I DOP THROUGH EACH X, Y LOCATION
IF X,Y LOCATION HAS VALUE BEING CHECKED HAS A VALUE THAT MEETS OR EXCEEDS THE INFLUENCE VALUE THEN THAT MEETS OR EXCEEDS THE INFLUENCE VALUE THEN ADJACENT WALUE ELSE INCREMENT X, Y LOCATION COUNT BY ADJACENT WALUE ELSE INCREMENT X, Y LOCATION COUNT BY LOCATION COUNT BY SEACH SONE DOE OF DATASET THEN MULTIPLY BY X,Y LOCATION COUNT BY SEACH SONE SEND RESULT=20

2.COUNT=6, END RESULT=20

3.COUNT=6, END RESULT=20

PARAMETERS
THRESHOLD=4 ADJACENT VALUE=2

CORNER VALUE=1 UPPER BOUND=30

LOWER BOUND=0 INK VALUE=20

INFLUENCE WALUE=30

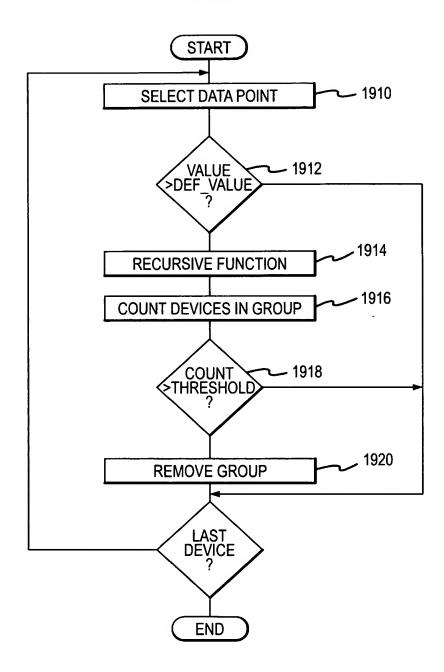
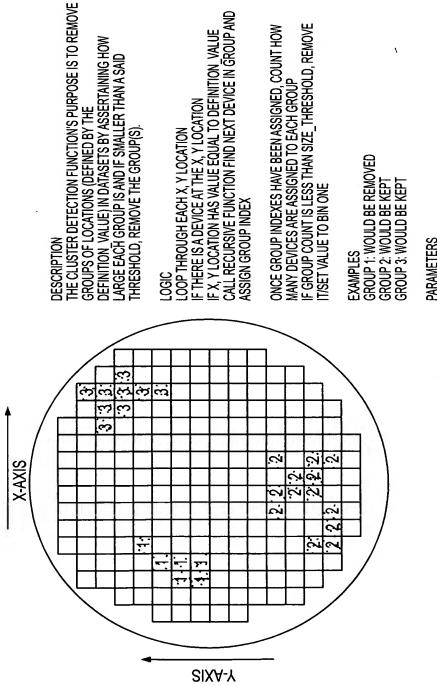


FIG.19



LOOP THROUGH EACH X, Y LOCATION
IF THERE IS A DEVICE AT THE X, Y LOCATION
IF X, Y LOCATION HAS VALUE EQUAL TO DEFINITION VALUE
CALL RECURSIVE FUNCTION FIND NEXT DEVICE IN GROUP AND DEFINITION VALUE) IN DÀTASETS BY ASSERTAINING HOW LARGE EACH GROUP IS AND IF SMALLER THAN A SAID THRESHOLD, REMOVE THE GROUP(S). GROUPS OF LOCATIONS (DEFINED BY THE

ONCE GROUP INDEXES HAVE BEEN ASSIGNED, COUNT HOW MANY DEVICES ARE ASSIGNED TO EACH GROUP IF GROUP COUNT IS LESS THAN SIZE_THRESHOLD, REMOVE T/SET VALUE TO BIN ONE

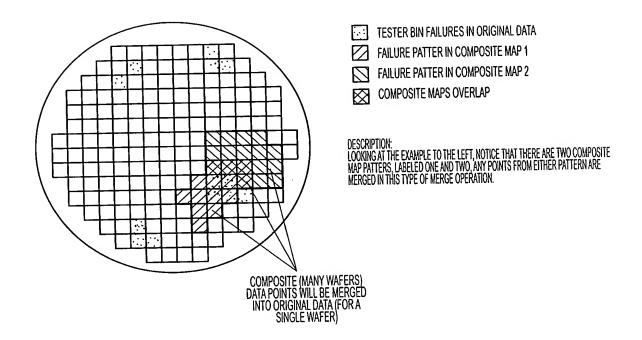
GROUP 1: WOULD BE REMOVED GROUP 2: WOULD BE KEPT GROUP 3: WOULD BE KEPT **PARAMETERS**

DEFINITION VALUE=30 NCLUDE CÖRNERS=1 SIZE THRESHOLD=8

== DEVICES THAT HAVE VALUES MATCHING THE DEFINITION VALUE

n = GROUP INDEX

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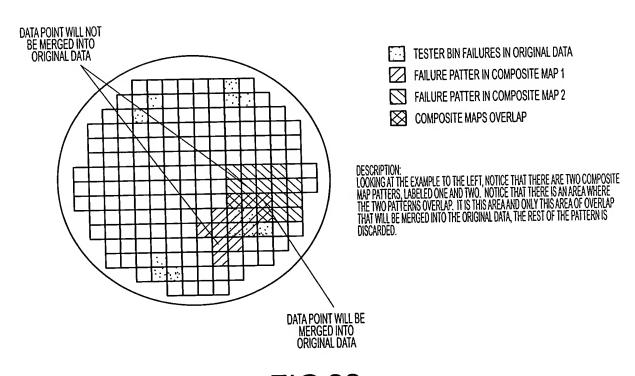
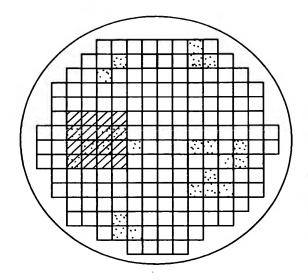


FIG.22

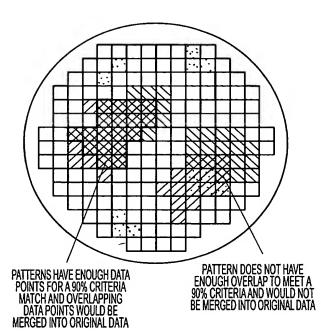


- TESTER BIN FAILURES IN ORIGINAL DATA
- FAILURE PATTERN IN COMPOSITE MAP

PATTERN CONSTITUTION MODE
GIVEN THE EXAMPLE ON THE TOP LEFT AND ASSUMING THAT THE USER HAS SET THE
CRITERIA FOR A PATTERN MERGE IS THAT AT LEAST 50% OF THE COMPOSITE MAP
PATTERN MUST MATCH THE ORIGINAL DATA WE CAN SEE THAT THE COMPOSITE
PATTERN WOULD NOT BE MERGED ON THE ORIGINAL DATA. THIS IS DUE TO THE
FAILURE OF THE DATA TO PASS THE CRITERIA SPECIFIED, AT LEAST 8 OUT OF THE 16
DATA POINT PATTERN MUST HAVE CORRESPONDING POINT ON THE ORIGINAL DATA. OF
WHICH THERE ARE ONLY SIX. SINCE THE PATTERN FAILED THE CRITERIA IT WILL NOT BE
MERGED WITH THE ORIGINAL DATA.

ABSOLUTE MODE
IN THIS MODE, THE EXAMPLE TO THE LEFT WOULD HAVE THE COMPOSITE MAP SUPER
IMPOSED OVER THE ORIGINAL DATA MAP REGARDLESS OF HOW MUCH OF THE PATTERN
IS REPRESENTITIVE OF THE ACTUAL DATA.

FIG.23

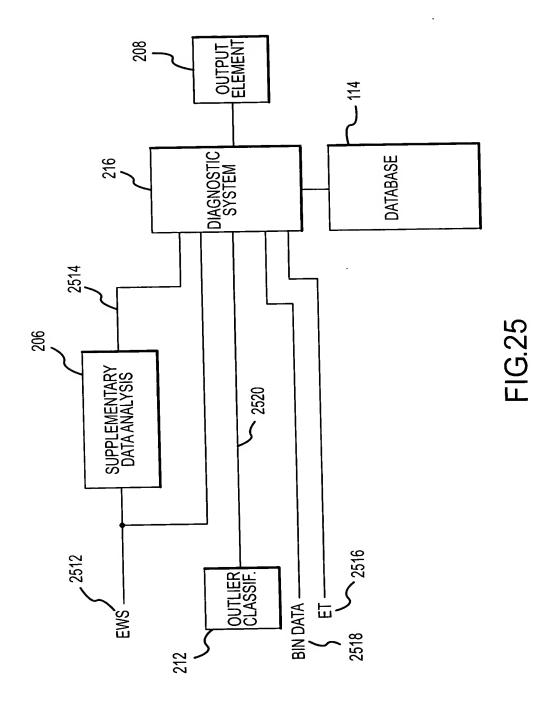


TESTER BIN FAILURES IN ORIGINAL DATA
FAILURE PATTER IN COMPOSITE MAP 1
FAILURE PATTER IN COMPOSITE MAP 2

COMPOSITE MAPS OVERLAP

DESCRIPTION:
LOOKING AT THE EXAMPLE TO THE LEFT, NOTICE THAT THERE ARE TWO COMPOSITE MAP PATTERS, LABELED ONE AND TWO. NOTICE THAT THERE IS AN AREA WHERE THE TWO PATTERNS OVERLAP, IT IS THIS AREA AND ONLY IF IS AREA OF OVERLAP THAT WILL BE MERGED INTO THE ORIGINAL DATA IF AND ONLY IF A USER DEFINED CRITERIA IS MET. THIS CRITERIA COULD BE A FIXED THRESHOLD. 15 FOR INSTANCE OR A CALCULATED VALUE SUCH AS 90% OF THE DATA POINTS CONSTITUTING THE PATTERNS MUST OVERLAP. IN EITHER CASE, THE OVERLAP ION THE UPPER LEFT PORTION OF THE DIAGRAM WOULD HAVE SUFFICIENT OVERLAP AND WOULD BE MERGED BUT THE OVERLAP ON THE RIGHT OF THE DIAGRAM HAS ONLY FOUR DEVICES AND WOULD NOT BE MERGED.

NOTE: IT IS ALSO POSSIBLE THAT INSTEAD OF MERGING ONLY THE OVERLAPPING PATTERNS THAT ALL PATTERNS ARE MERGED REGARDLESS OF THE CRITERIA AND THE DATA POINTS THAT DO MEET THE CRITERIA ARE ONLY NOTED IN AN OUTPUT FILE.



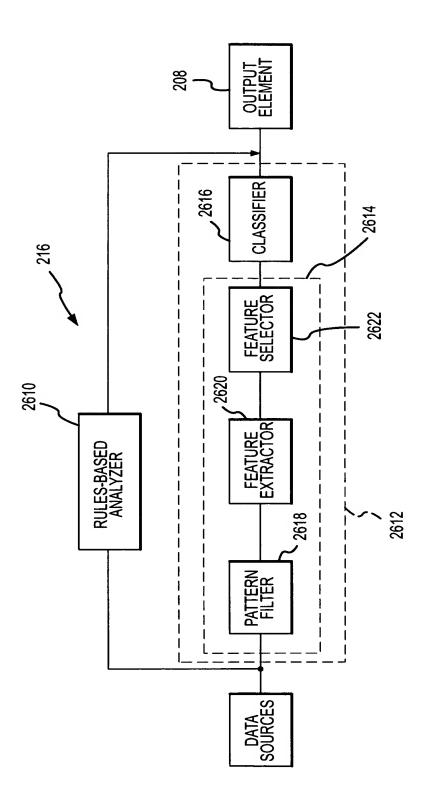


FIG.26

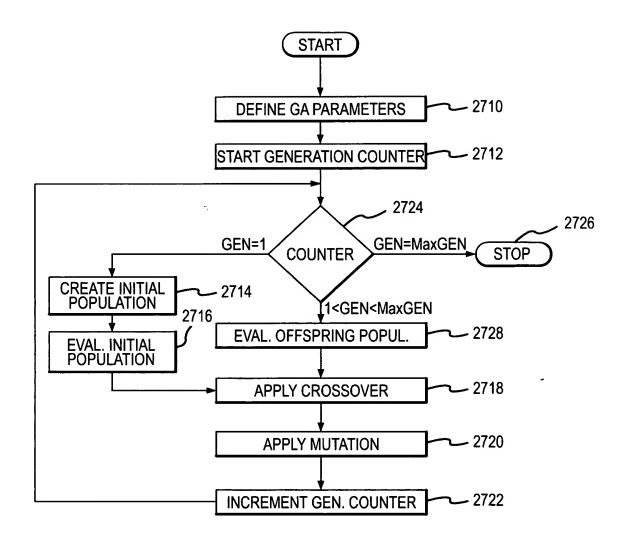
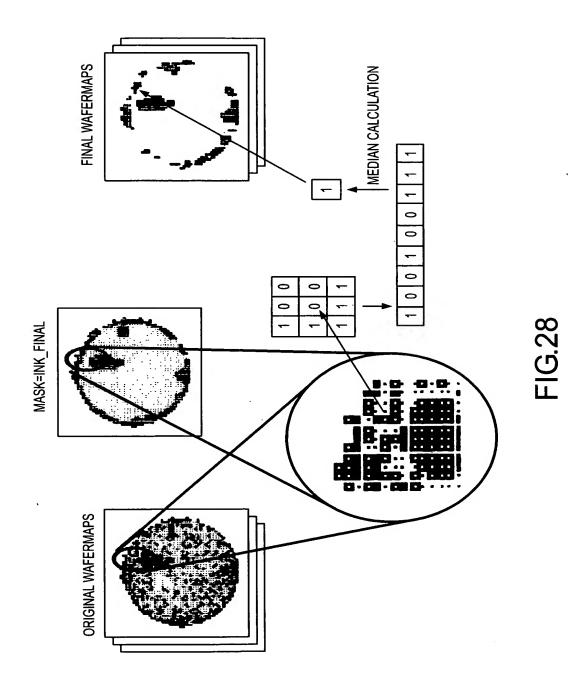


FIG.27



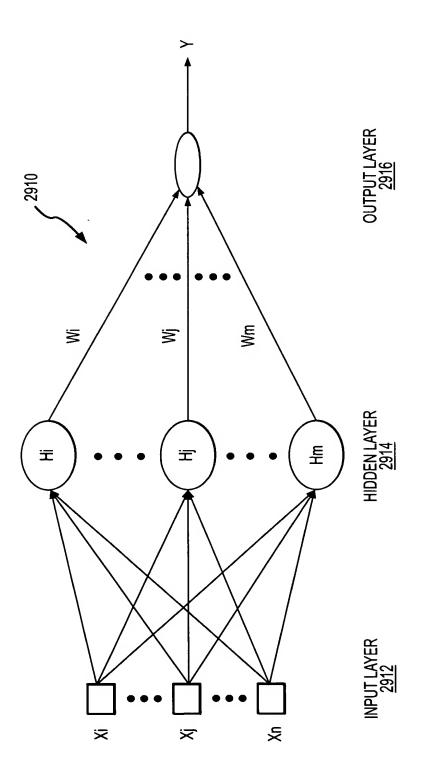


FIG.29